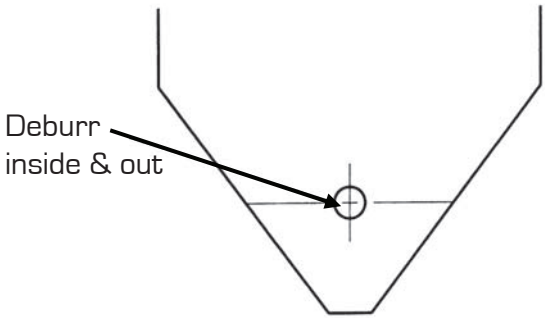
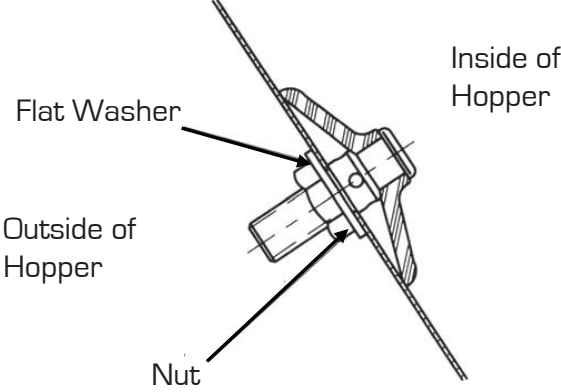


# SILO FLUIDIZER INSTALLATION INSTRUCTIONS

<p><b>1-</b> Drill appropriate size hole (see table) in silo wall.</p>	<table border="1"> <thead> <tr> <th><u>Fluidizer</u></th> <th><u>Hole Size - Diameter</u></th> </tr> </thead> <tbody> <tr> <td>43XX</td> <td>7/8" (22mm)</td> </tr> <tr> <td>44XX</td> <td>1- 1/16" (27mm)</td> </tr> <tr> <td>45XX</td> <td>1- 3/8" (35mm)</td> </tr> <tr> <td>48XX</td> <td>1/2" (13mm)</td> </tr> </tbody> </table>	<u>Fluidizer</u>	<u>Hole Size - Diameter</u>	43XX	7/8" (22mm)	44XX	1- 1/16" (27mm)	45XX	1- 3/8" (35mm)	48XX	1/2" (13mm)
<u>Fluidizer</u>	<u>Hole Size - Diameter</u>										
43XX	7/8" (22mm)										
44XX	1- 1/16" (27mm)										
45XX	1- 3/8" (35mm)										
48XX	1/2" (13mm)										
<p><b>2-</b> Deburr inside and outside of hole. If not deburred, damage to O-ring will occur. Make sure the area where the Fluidizer will be mounted is free of debris or defects (dents, caked material, weld seams, etc).</p>											
<p><b>3-</b> From the inside of the silo, have one person insert disk and stem assembly into the hole.</p> <p><b>4-</b> From the outside of the silo, have a second person put the flat washer and nut onto the stem.</p> <p><b>5-</b> Torque nut to approximately 25 ft. lbs (35 N m). 20 ft. lbs (27 N m) for the 48XX series.</p>											
<p><b>6-</b> Attach air supply line to the stem.</p> <p>© Solimar Pneumatics</p>	